

Patent  
TH2429 (US)  
HS:KNL

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the accompanying application of	)	
	)	
P. I. CHIPMAN ET AL	)	Group Art Unit :
	)	
Filed February 27, 2004	)	Examiner:
	)	
METHOD OF IMPROVING THE	)	February 27, 2004
OPERATION OF A MANUFACTURING	)	
PROCESS	)	
_____	)	

COMMISSIONER FOR PATENTS  
P. O. Box 1450  
Alexandria, VA 22313-1450

Sir:

**PRELIMINARY AMENDMENT UNDER 37 CFR 1.115**

Prior to taking up the case for examination, please amend the application as follows: